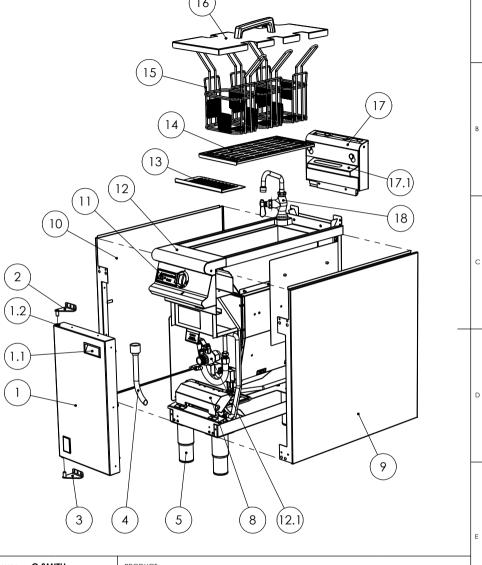
ITEM		DESCRIPTION	SPARES No
1		DOOD ACCELABLY	F2F / F0000
ı		DOOR ASSEMBLY	535650002
	1.1	DOOR HANDLE	736010020
	1.2	DOOR HINGE BUSH ( x2 )	536060036
2		DOOR HINGE - TOP	535200006
3		DOOR HINGE - BOTTOM	535200007
4		Drain tube assembly	535710015
5		ADJUSTABLE FOOT	535290028
6		CASTOR - BRAKED ( x2 ) - NOT SHOWN	536430110
7		CASTOR - FIXED ( x2 ) - NOT SHOWN	536470013
8		GAS VALVE COVER C/W HINGES	535670003
9		OUTER SIDE PANEL - RH	535670004
10		OUTER SIDE PANEL - LH	535670005
11		CONTROL PANEL	535650003
12		HOB/PAN ASSEMBLY C/W INSULATION & DRAIN VALVE	535650004
	12.1	DRAIN VALVE ASSEMBLY	535670008
13		DRAINING SHELF	535650005
14		PASTA PLATE	535650006
15		BASKET ( x1 )	535750007
16		DUST COVER	535650007
17		FLUE ASSEMBLY	535650008
	17.1	BULK PASTA BASKET HANGER	535650009
18		WATER TAP / FAUCET	535650010
			1



ISSUE	MOD No	ALTERATION	DRAWN BY	DATE		
Α	1312/2	PRODUCTION ISSUE	G.SMITH	05/12/11		
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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
LINEAR: 9.5 STOR
ANGULAR: 20.5 DEG

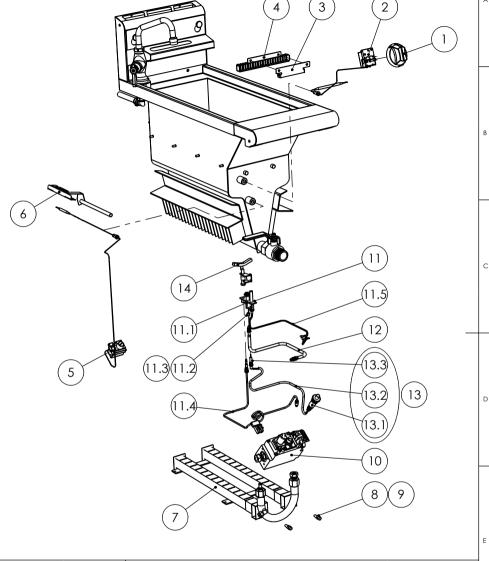
DEBUR AND

IF IN DOUBT ASK DO NOT SCALE

ON ED:

	DRAWN: G.SMITH	G3203	PASTA BOILER	
	DATE: <b>05/12/11</b> SCALE:	SPARES	- MAIN BODY	
	MATL:		DRAWING NUMBER	ISSUE
•	THICKNESS:	FINISH:	A D 401 F 0	
	BIN No:	PART No:	AD49158	Α

ITEM		DESCRIPTION	SPARES No
1		CONTROL KNOB	535650011
2		OPERATING THERMOSTAT	535650012
3		OPERATING STAT PHIAL MOUNT BRACKET	535650013
4		OPERATING STAT PHIAL COVER	535650014
5		SAFETY THERMOSTAT	535670017
6		SAFETY STAT PHIAL MOUNT BRACKET	535650015
7		Burner Assembly (no injectors)	535670019
8		BURNER INJECTORS ( x2 ) - NAT GAS	535670020
9		BURNER INJECTORS ( x2 ) - PROPANE	535670021
10		GAS CONTROL VALVE C/W FITTINGS - NAT & PROPANE	535670022
11		PILOT ASSEMBLY - NAT & PROPANE	535670023
	11.1	3 FLAME PILOT	530760007
	11.2	PILOT INJECTOR - NAT GAS	537350013
	11.3	PILOT INJECTOR - PROPANE	537350014
	11.4	THERMOCOUPLE	535670024
	11.5	THERMOPILE	537350005
12		PILOT PIPE C/W FITTINGS	535670025
13		Spark ignitor assembly	535670026
	13.1	SPARK IGNITOR	537350029
	13.2	SPARK IGNITOR CABLE	535710115
	13.3	Spark electrode	537350007
14		CROSS LIGHTER ASSEMBLY - NAT & PROPANE	535670027
	14.1	CROSS LIGHTER INJECTOR - NAT GAS	535710091
	14.2	CROSS LIGHTER INJECTOR - PROPANE	531300070



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ISSUE	MOD No	ALTERATION	DRAWN BY	DATE	
Α	1312/2	PRODUCTION ISSUE	G.SMITH	05/12/11	
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IF IN DOUBT ASK DO NOT SCALE



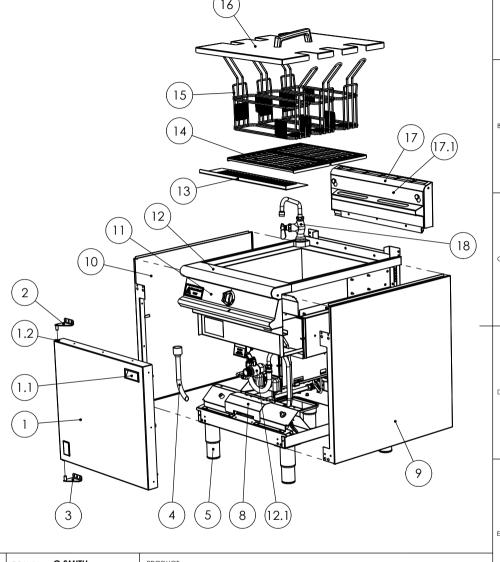
LINEAR: ±0.5mm ANGULAR: ±0.5 DEG

DEBUR AND BREAK SHARP EDGES



DRAWN: <b>G.SMITH</b>	PRODUCT G3203	PASTA BOILER	
DATE: <b>05/12/11</b>	SPARES	S - CONTROLS	
SCALE:		DRAWING NUMBER	ISSUE
THICKNESS:	FINISH:	AD40150	
BIN No:	PART No:	AD49159	Α

ITEM		DESCRIPTION	SPARES No
1		DOOR ASSEMBLY	535660002
	1.1	DOOR HANDLE	736010020
	1.2	DOOR HINGE BUSH ( x2 )	536060036
2		DOOR HINGE - TOP	535200006
3		DOOR HINGE - BOTTOM	535200007
4		DRAIN TUBE ASSEMBLY	535710015
5		ADJUSTABLE FOOT	535290028
6		CASTOR - BRAKED ( x2 ) - NOT SHOWN	536430110
7		CASTOR - FIXED ( x2 ) - NOT SHOWN	536470013
8		GAS VALVE COVER C/W HINGES	535670003
9		OUTER SIDE PANEL - RH	535670004
10		OUTER SIDE PANEL - LH	535670005
11		CONTROL PANEL	535660003
12		HOB/PAN ASSEMBLY C/W INSULATION & DRAIN VALVE	535660004
	12.1	DRAIN VALVE ASSEMBLY	535670008
13		DRAINING SHELF	535660005
14		PASTA PLATE ( x1 )	535650006
15		BASKET ( x1 )	535750055
16		DUST COVER	535660006
17		FLUE ASSEMBLY	535660007
	17.1	BULK PASTA BASKET HANGER	535660008
18		WATER TAP / FAUCET	535650010



ISSUE	MOD No	ALTERATION	DRAWN BY	DATE		
Α	1313/2	PRODUCTION ISSUE	G.SMITH	05/12/11		
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					1	
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DO NOT SCALE
FIRST ANGLE PROJECTION

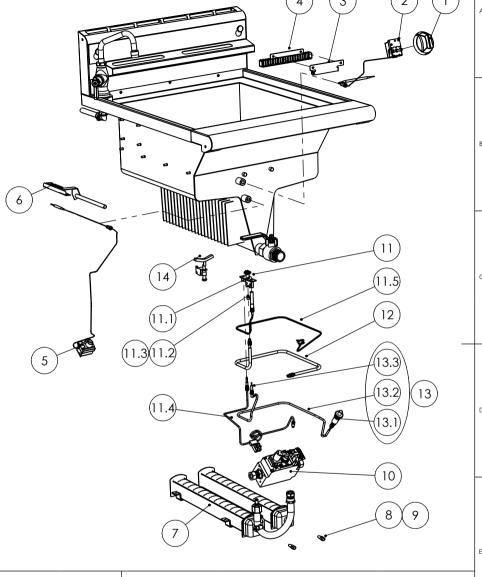
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE:
NIHEMAR: 20.5 DIM
ANGULAR: 20.5 DEG

DEBUR AND BREAK SHARP EDGES



DRAWN: G.SMITH	PRODUCT G3206	PASTA BOILER	
DATE: <b>05/12/11</b>	TITLE SPARES	- MAIN BODY	
SCALE:	31 AKLS	- MAIN BODT	
MATL:		DRAWING NUMBER	ISSUE
THICKNESS:	FINISH:	AD40140	
BIN No:	PART No:	AD49160	Α

ITEM		DESCRIPTION	SPARES No
1		CONTROL KNOB	535650011
2		OPERATING THERMOSTAT	535650012
3		OPERATING STAT PHIAL MOUNT BRACKET	535650013
4		OPERATING STAT PHIAL COVER	535650014
5		SAFETY THERMOSTAT	535670017
6		SAFETY STAT PHIAL MOUNT BRACKET	535650015
7		Burner Assembly (no injectors)	535680009
8		BURNER INJECTORS ( x2 ) - NAT GAS	535680010
9		BURNER INJECTORS (x2) - PROPANE	535680011
10		GAS CONTROL VALVE C/W FITTINGS - NAT & PROPANE	535680013
11		PILOT ASSEMBLY - NAT & PROPANE	535670023
	11.1	3 FLAME PILOT	530760007
	11.2	PILOT INJECTOR - NAT GAS	537350013
	11.3	PILOT INJECTOR - PROPANE	537350014
	11.4	THERMOCOUPLE	535670024
	11.5	THERMOPILE	537350005
12		PILOT PIPE C/W FITTINGS	535680012
13		SPARK IGNITOR ASSEMBLY	535670026
	13.1	SPARK IGNITOR	537350029
	13.2	SPARK IGNITOR CABLE	535710115
	13.3	SPARK ELECTRODE	537350007
14		CROSS LIGHTER ASSEMBLY - NAT & PROPANE	535670027
	14.1	CROSS LIGHTER INJECTOR - NAT GAS	535710091
	14.2	CROSS LIGHTER INJECTOR - PROPANE	531300070



	ISSUE	MOD No	ALTERATION	DRAWN BY	DATE		
	Α	1313/2	PRODUCTION ISSUE	G.SMITH	05/12/11		
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F			ETION OR PUBLICATION OF THIS DRAWING MAY BE MADE AND NO ARTICLE MAY BE.			D Bi	
	ACCORDANCE WITH THIS DRAWING WITHOUT PRIOR WRITTEN CONSENT. THIS PROHIBITION IS A TERM OF ANY CONTRACT RELATING TO THIS DRAWING, RIGHTS RESERVED UNDER THE COPYRIGHT ACT 1956 AS AMENDED MY THE DESIGN COPYRIGHT ACT 1968						

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	DRAWN: <b>G.SMITH</b>	PRODUCT G3206	PASTA BOILER	
	DATE: <b>05/12/11</b>	SPARES - CONTROLS		
	SCALE:	OI / (ICE		
	MATL:		DRAWING NUMBER	ISSUE
,	THICKNESS:	FINISH:	AD49161	Δ
	BIN No:	PART No:	AD47101	/ \